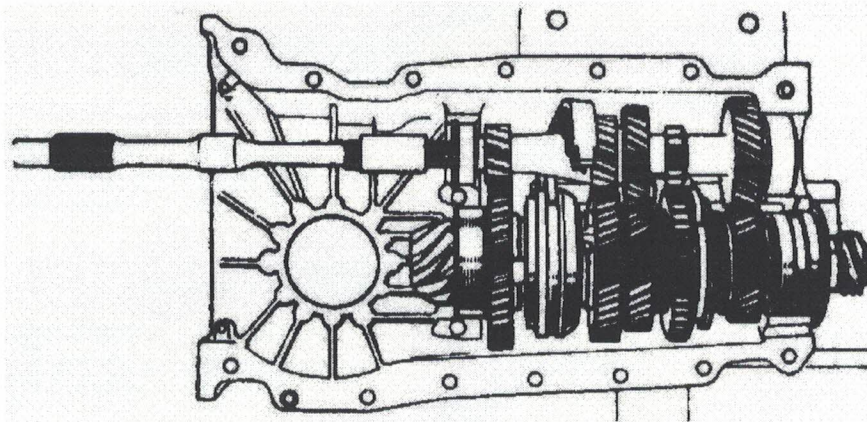
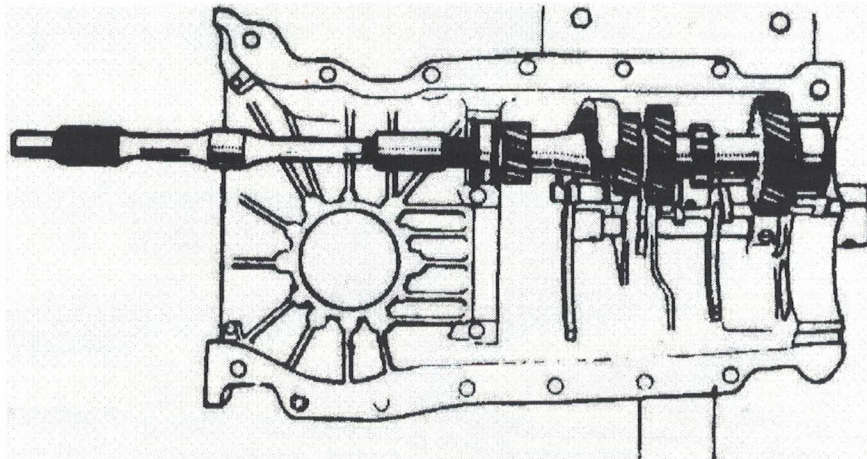


Remove the half housing assembly bolts and separate the half housings.  
Remove the spacer and the adjusting shafts from the primary shaft bearings.



Remove the secondary gear cluster and the stud, which locks the outer track ring on the double taper roller bearing.



Remove the primary shaft.